



CLEAN COPY OF THE AMENDMENT

1. A single layer fibrous non-woven non-heat seal porous web material comprising 0.5 to 25 percent by weight of synthetic material with natural fibers comprising the remainder of said web material.

2. A fibrous non-woven non-heat seal porous web material consisting of 0.5 to 25 percent by weight of synthetic pulp having a micro-fibrillar structure with natural fibers comprising the remainder of said web material.

3. The web material of claim 1 comprising a first phase and a second phase.

15. An infusion package comprising the web material of claim 1, said web material being mechanically folded to enclose a beverage precursor material therein.

16. A process of making a single layer fibrous non-woven non-heat seal porous web material of enhanced dry crimp strength comprising:  
forming a slurry of natural fibers;  
adding synthetic materials in an amount insufficient to form a heat seal bond to said slurry to form a furnish;  
wet laying said furnish to form a web; and  
drying said web to form said web material.

19. The process of claim 16, wherein said fibrous non-woven non-heat seal porous web material comprises a first phase and a second phase and further comprising the step of wet laying an additional furnish comprising natural fibers to form one of said first or second phases.